



CONTACT 100

One-component polychloroprene adhesive

Technical features

| | Data | Tolerance | Method |
|-------------------|-------------|------------------|---------------|
| Viscosity at 20°C | 1800 mPa.s | ±15% | ICF N° 07 |

Purpose

Contact 100 is a one-component polychloroprene adhesive ,especially developed to bond synthetic and natural rubber soles, expanded materials like EVA or SBS based material, Thunit, TR, EVA and leather.

Contact 100 is also valid for binding heels and wedges with synthetic and natural materials and for bonding TR welts on Thunit soles.

The main features are : high adhesion , high heat resistance (even initial) , good yield and high resistance to ageing. To increase the performance of the final thermal resistance it is possible for the addition of hardeners as DESMODUR RFE or DESMODUR RC (3-4% weight).

Instructions for use

1. Shake and mix carefully the adhesive.
2. Spread the adhesive with a brush or a special machine with a roller.
3. Let dry since 15 minutes up to a maximum of one hour depending of the absorbency of the type of material to be bonded.
4. Join and press

The bonding is stabilized after 48 hours.

Note

- Viscosity:** Viscosity index is determined through Brookfield RVF viscometer with RV2 spindle and 4 rpm speed.
- Stocking:** Contact 100 keeps its features for 12 months, if preserved in its original, well-closed packing and at temperature between 15 - 25 °C.
- Cleaning:** To clean dirty surfaces of Contact 100 it is sufficient to use a cloth soaked with NP Solvent.

Packaging

15 kg net weight cans.



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