

THERMELT 105

HOT MELT PPOLYAMIDE ADHESIVE

THERMELT 105 is a hot melt polyamide adhesive with low melt viscosity , short setting and open time and good surface wetting properties

RECOMMENDED USE

THERMELT 105 is used in the shoe industry for folding and lasting operations .

BONDING INSTRUCTIONS

- Various thermostatically controlled applicators are available to heat and melt **THERMELT 105**, and dispense it directly to the work piece.
- Recommended application temperature 135 to 150°C.
- Do not heat the adhesive for extended periods or when the equipment is not in use.

TYPICAL CHARACTERISTICS

Physical Form:	Granules
Colour:	Dark Amber
Viscosity (Brookfield RVT thermosel at 150°C):	Approx. 3.4Pas
Softening Point (Ring & Ball):	Approx. 106°C

PACKAGING

For current pack sizes please contact the customer service department

STORAGE

Store in original packaging in a cool dry place not exceeding 30°C, keep away from moisture.

SHELF LIFE

At least 18 months from date of manufacture under the above storage conditions.

MATERIAL SAFETY DATA

For further information refer to the relevant Health and Safety Data Sheet.