



FM 01696
BS EN ISO 9001:2008

PRODUCT DATA

Date: May 2014

Information Sheet No.: TDS01410-01

LACSOL PRIMER SOLVENT BASED PRIMER

BOSTIK LACSOL PRIMER is a thin, colourless solution developed for removing contaminants from rubber soling surfaces in footwear factories.

In addition to having the properties of a simple solvent cleaner, **BOSTIK LACSOL PRIMER** reacts chemically with soaps, which are present in vulcanized rubbers and which may migrate to the surface during storage and inhibit adhesion. Treatment with **BOSTIK LACSOL PRIMER** disperses the soaps together with release agents and other contamination.

RECOMMENDED USE

BOSTIK LACSOL PRIMER may be used for the following applications:

1. Cleaning of stale, scoured or split resin rubber surfaces before applying polychloroprene adhesives.
2. Cleaning of microcellular rubber, as an alternative to scouring, before applying polychloroprene adhesives.
3. Cleaning of vulcanized rubbers, especially moulded sole units and gristle rubbers, before halogenation (with e.g. **BOSTIK 300 PRIMER**) and applying polyurethane adhesives.

BOSTIK LACSOL PRIMER offers advantages over a simple solvent wipe in any instance where soap contamination of a material surface is suspected.

APPLICATION INSTRUCTIONS

BOSTIK LACSOL PRIMER should be applied by a stiff bristled hand brush to the rubber surface or with a cloth with thorough wiping action and frequent changes of cloth.

In all cases allow 30 minutes to elapse after priming before adhesive application.

TYPICAL CHARACTERISTICS

Physical Form:	Thin mobile liquid
Colour:	Clear
Chemical Type:	Aliphatic organic acid in solvent
Solvent:	Butanone
Specific Gravity:	0.81 approximately
Solids Content:	1% approximately
Flash Point:	-14°C

PACKAGING

Please refer to Customer Service Department for current package sizes.

STORAGE

Store in a dry flameproof area between 5 and 25°C.

SHELF LIFE

12 months from date of manufacture, under the above conditions of storage

See final page for disclaimer

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MATERIAL SAFETY DATA

For further information refer to the relevant Health and Safety Data Sheet.

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