

PLUSTEX 218M

WATER BASED ADHESIVE

PLUSTEX 218M is a low ammonia, natural latex adhesive designed to have “quick grab” properties which enable it to be used as a one way stick on low porosity substrates. The auto adhesive properties of natural rubber permit an extensive open time when the adhesive is applied to both surfaces.

RECOMMENDED USE

PLUSTEX 218M has been designed for bonding absorbent substrates such as fabric, board, felt, canvas and carpet.

BONDING INSTRUCTIONS

SURFACE PREPARATION

- Substrates to be bonded should be perfectly clean dry and free from dust, grease and other contaminants.

APPLICATION & BONDING

- PLUSTEX 218M** is designed for brush application.
- In most applications it is sufficient to apply **PLUSTEX 218M** to one surface only.
 - Materials should be bonded whilst the adhesive is still wet.
- Alternatively both components may be pre-coated and allowed to dry, provided they are stored in a clean, dry, dust free atmosphere, maximum open time 60 minutes.
 - Consolidate the bonds with light even pressure.

IMPORTANT

- Contamination of this adhesive with copper, cuprous alloys or any other heavy metals must be avoided at all stages of storage and use.
- Latex contaminated in this way will deteriorate rapidly and the ultimate bond strengths will be severely impaired.
- Copper or cuprous components of roller coating and similar machinery should be chromed or exchanged for non-cuprous replacements.

TYPICAL CHARACTERISTICS

Physical Form:	Very low viscosity liquid
Colour:	White drying to a clear film
Chemical Type:	Natural rubber Latex
Solids Content:	Approx. 60%
Specific Gravity:	Approx. 0.95

PACKAGING

5 litre (code No. 459205).

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STORAGE

Store in a dry area between 5 and 25°C.
Protect from Frost.

SHELF LIFE

6 months from date of manufacture under the above storage conditions.

MATERIAL SAFETY DATA

For further information refer to the relevant Health and Safety Data Sheet.

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